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# AVIATION

*The Oldest American Aeronautical Magazine*

AUGUST 4, 1928

Issued Weekly

PRICE 20 CENTS



Formation of British "Fairey-Napier" Observation Planes at the R. A. F. Display

VOLUME  
XXV

## *Special Features*

The National Air Tour

The National Air Races

Modern Management and the Industry

NUMBER  
6

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The extent of the steel is very extensive in this instance, and this is a fact of importance in which Bethlehem has done considerable amount of production work.

At Bethlehem Steel Company, in Bethlehem.

## A job that is never finished



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# BETHLEHEM

TRANS. 110 for monthly AVIATION



The Oldest American Aeronautical Magazine

Vol. XXV

AUGUST 4, 1928

No. 6

## Propeller Accidents

**TWO** PROMINENT people were recently seriously injured by stepping into the path of propellers while engines were being idled. In both cases the planes were multi-engine cabin planes but such accidents can also occur with single engine planes. Unfortunately no safeguard has been devised and it is questionable that any safe guard can be devised which will make a whirling propeller fool proof. The danger will have to be avoided by constant attention and vigilance on the part of the personnel of the plane, and of the public. It will take a long time before the public realizes the terrible danger which can ensue with instant destruction. In fact it will always be up to the personnel of the field to see that the passengers exercise proper caution.

Especially in multi-engine planes, either fixed guards, or the stationing of men to warn people away from the propellers, is almost an essential requirement. If no guards are available a good rule is to keep the passengers in the cabin until the engines can be stopped. In landing passengers into multi-engine planes it has been a practice in Europe to warn up the engine in the hangar air away from the landing ramp. Such a practice is inadvisable in that it prevents the passengers witnessing the procedure of entering with the engine and also it makes landing safer. Caution such as we use by insurance companies to reduce industrial accidents might also be of value in keeping before the public's mind the constant necessity of remembering that propellers are dangerous.

## Advanced Training

**THE** AUGUST issue of the *Alexander Airmail*, the house organ of the Alexander Airmail Co., contains two good suggestions as to how flight training can be hastened through Federal aid. The first of these is through greater flying activity at every Army, Navy and National Guard air post. The second is through legislation which will permit the Army and Navy to pay properly accredited private schools to furnish primary training for future military cadets.

It may seem strange to those who are not intimately aware of the present situation that a prominent manufacturer of planes should ask for an increase of Federal aid at a time when flying schools are flourishing all over the country. When it is considered that many of the manufacturers' planes are used for civilian training and none is military training the appeal for an increase in Federal disbursement of flying apportion was even stronger. The truth is, however, that much as we desire to admit the advanced training attention in this country is not

satisfactory. To get a Federal license permitting the carrying of passengers for hire a pilot must have 200 hr. in the air. Even with the most economical equipment this is expensive and the average student has not even yet become accustomed to the cost of obtaining a limited commercial license which requires 50 hr. solo time.

In many part most of them not their training at the expense of the Government. A few, quite a few in fact, get their experience at the cost of three passengers under conditions which were not to be tolerated. At present the harshest method of learning to fly is rapidly being closed down and there should be increased Government facilities for the training of men who wish to make piloting their career. Solving and the instruction of private plane owners can be adequately handled by private schools but when it comes to running up the mileage necessary to get experience under all conditions the Government is too great. For the purpose of the average man who wishes to make piloting a career.

## All Orders by Wire

**A**N INTERESTING side-light on the present hectic state of the aircraft industry is shown in a report from an accessory company. Its product has been on the market for some time and has been widely advertised, yet again at this early end of the twenty odd miles which the company has made this year has been placed by a telegraphic order. The orders averaged over a thousand dollars a piece, but none having made up their minds to the purchase, the operators and owners of the aircraft to which the accessory was to be fitted were so impatient that they could not wait the extra day or so that a letter would take, and instead placed their order by wire.

The experience of the company referred to could probably be duplicated by many other concerns, and is significant not only as being indicative of lack of planning by aircraft operators, but also because it shows the methods which must be adopted by sales organizations. Ordering by telegraph or air mail is certainly following American business methods, but if aircraft operators really planned out the schedule of their work it would not be probable that twenty out of twenty orders would be placed by telegraph. If further proof were needed of the lack of planned plans, this brief dispatch would be sufficient.

Until the operators of aircraft become more businesslike, however, such conditions will continue to exist, and the salesmen of aircraft materials must realize that decisions are quickly made. Where time is lost the order often goes to a competitor. Those who are accustomed to work in more settled fields must find it hard to realize the methods prevalent in the aircraft field.

# The National Air Races

*Well Arranged Program Includes Trans-Continental, International and Closed Course Races and an Aeronautical Exposition*

**P**RIZES totaling more than \$200,000 will be awarded the winners of the 1938 National Air Races to be held at Mines Field, Los Angeles, Calif., in conjunction with the Aeronautical Exposition, September 8-16 inclusive. This amount is three times greater than any previously offered, say officials of the California Air Race Association, sponsor of the meet which is sanctioned by the N. A. A.

The prizes will be awarded to the place winners in transcontinental races from New York to Los Angeles, the Pan-American, the Canadian and the California derbies and the special events and closed course races, which will feature the nine-day meet. The California race association has offered \$125,000 in cash prizes, it has been announced. In addition, the 17 cities through which the pilots entered in the New York to Los Angeles derbies, most of which have offered cash prizes for the various legs as well as trophies.

The remainder of the awards consist of cash prizes and trophies contributed by both individuals and business houses, who are interested in advancing the cause of aviation. Mrs. Elizabeth C. P. Miller, aviation enthusiast of Cleveland, O., has signaled her intention of offering \$5,000 in cash and a silver trophy, which are to be used as special awards in the transcontinental air races. These donation place Mrs. Miller at the head of the list of individual contributors, officials of the association say.

The cities that have contributed prizes for the transcontinental races are Harrisburg and McKeesport, Pa.; Columbus, O.; Terra Haute, Ind.; St. Louis and Kansas City, Mo.; Wichita, Kan.; Oklahoma City,

Okla.; Ft. Worth, Dallas, Midland, Pease and El Paso, Tex.; Portland, N. M.; Tucson and Yuma, Ariz.; and Las Angeles.

The largest amount in prize money and trophies will go to the winners of a free-for-all non-stop flight



The Executive Committee of the California Air Race Association.

From left to right: Dr. A. C. McQuinn, President Southern California Chapter of the N. A. A.; Theodore T. Hall, president of the Douglas Aircraft Corp.; Harry W. Wood, vice-president of the Douglas Aircraft Corp.; Robert J. Wood, president of the Douglas Aircraft Corp.; Robert J. Wood, president of the Douglas Aircraft Corp.; Robert J. Wood, president of the Douglas Aircraft Corp.; Robert J. Wood, president of the Douglas Aircraft Corp.

from New York to Los Angeles. Prizes totaling \$22,500 will be awarded the winners in this event. Cash prizes and trophies valued at \$40,000 will be distributed among the winners of three other New York to Los Angeles races. These three races are for three classes of planes and civilian flyers only will be allowed to enter. The Canadian derby from Windsor, Can., to Los Angeles will bring the winners \$10,000 in cash and trophies, as will the Pan-American derby starting at Mexico City, Mex.

Two races from the San Francisco Bay region, air-line distance events, speed races around gyres, pursuit races, parachute jumping contests, special events for Army, Navy and National Guard aviators, air line distance races and endurance record contests are some of the other events that are planned. One hundred and twenty-five thousand dollars in cash prizes will be awarded for these and other contests.

Fifteen hundred places are expected to participate in the National Air Races this year. This estimate by air race officials is based upon the 3,500 requests for entry blanks that have been received already. More than 5,000 pilots and technicians are likewise expected to compete. This interest which is being displayed in the air races is also reflected in the

Aeronautical Exposition, which will be held at the time of the races. The exposition is likewise sponsored by the California Race Association.

The original plans for the exposition building, which is now under construction on a site adjoining Mines Field, were altered to provide 40,000 more square feet of floor space, so great has the influx of reservations for display space been, it has just been announced by Cliff Henderson, managing director of the 1938 National Air Races and the Aeronautical Exposition. Under the altered plans, the building will contain 200,000 square feet of floor space. It is to be 500 ft. in length and 400 ft. in width.

Plans Hatched to Open P-30

Ground was broken for the exposition building three days before the photo on the 1938 Ford Reliability Tour arrived at Mines Field. Disregarding the usual speed, the ceremony was conducted with the use of a glow lighted to the aid of a P-30 biplane. Dr. T. C. Young of Glendale, director of the California Development Assn., and a pioneer in aviation development in the West, who is a member of the executive committee for the 1938 air races and the exposition, guided the glow as the plane taxied across the field. Dick Ferns, another pioneer of aviation in the West, who staged Southern California's first aviation meet in 1911, was among the honored guests on this occasion.

Among those who have already reserved space for exhibits during the exposition are the Westinghouse Electric Co., the Wright Aeronautical Corp., the Irving Airplane Co., the Eclipse Manufacturing Co., A. G. Squibb and Co., the Cleveland Pressman Tool Co., the Gordon and Ferguson Co., the Tinsley Roller Bearing Co., the Douglas Co., the Advance Aircraft Co., Hirschfeld Aviation Corp. and Schenck, the Curtis-Robertson Co., the Federal Aircraft Co., the Leitchfield Co. and the Kinsie Airplane and Motor Corp.

A member of all companies have also reserved space. Among them are the Richfield Oil Co., the Associated

Oil Co., the Standard Oil Co., the Union Oil Co., the Shell Oil Co. and the Texaco Oil Co. Space is also being provided for several exhibits by manufacturers of articles in fields foreign to the aeronautical industry as the results of their urgent requests.

To govern exhibits at the exposition, the race association has evolved a set of rules telling of the character of the displays that may be shown, the



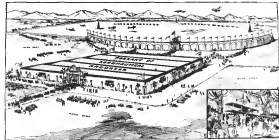
Dr. T. C. Young handling a plan attached to a P-30 and breaking ground at Mines Field, Inglewood, near Los Angeles, Calif.

various departments, fees, allotment of space, the shipment and receipt of goods, installation of exhibits, removal of goods, the care of spaces, information concerning passes, entrance, registration and power. The information is contained in the application blanks for space at the exposition, which are issued by the association and may be obtained by writing to the California Air Race Association.

(Continued on page 424)



Map showing the route of the trans-continental and international races.



An architect's sketch showing Mines Field, Los Angeles, as it will appear for the National Air Races. Lower right, a section of the exposition building.

# Modern Management and the Industry

By EDWIN R. DOUGLAS  
Consulting Engineer

**D**URING his life the human being passes through the stages of infancy, adolescence, maturity, old age, each well defined, and each terminated by a period of critical change. This seems to be true, likewise, of all human institutions and creations. The automobile industry, in thirty years, has passed through these stages to seeming maturity. The airplane is started on the same course. At this time the airplane industry is passing from childhood to adolescence, from the experimental and amateur stage of limited hand building to extensive, well-planned, fast-growing production. Optimists are prophesying for it as great things as have befallen its predecessor—or greater! What, then, does this infant learn from the history of its older brother?

In twenty or thirty years the airplane industry will doubtless be widespread, well-spread, active, but at this moment of youth it is prone to commit any firm impressed on it. Not merely is the time opportune, it is propitious, for in the next two or three years there will be faced the trend that will determine the future, for most of these concerns and individuals now in the field. Along the way of the attainable, how many are the names, once well-known, now fading in memory or forgotten? How few are still on the scene, who started a quarter-century ago? Survival of the fittest? Yes, but, instead of those who by downright, courage and energy prepared the way for their Vespers to become Kodaks, Leksors, those airplanes and engine builders who, having successfully solved the questions of experiment and design, shall now best anticipate the future, provide the foundation for capital, mould their organizations in the image of economy and efficiency—these are the ones who will be strong in the future, whose names will be known, twenty and thirty years from now. Those who do these things less well are the ones who will drop by the way and will be forgotten.

What, then, shall the industrial builder do, now, to prepare for this future? What more than he has, and no, that he need to have, and be? In answer it must be admitted that the ones who are now producing airplanes, with few exceptions, estimated in the organization and administration of large industries. They are flying over their own production even, rather

needs and losses are in the air, and in wing-sections and stress calculations, rather than in manufacturing-schedules, work-in-process, and production-costs. This was necessary a year or a while, but the time is now arrived when the latter questions must receive full consideration. There's no forgetting his beam-balance today, the forward-looking airplane builder must open up his heart and train his mind and his organization to ways which, though by comparison seem small and hard-learned, are vital for the growth and continuance of his industry.

## Production, Costs and Profits

It is the desire of every business executive to carry on his operations in peace and security, to conserve his capital, to possess the welfare of his employees, to satisfy his customers, and to make a respectable profit. The list is the focus of all the others. The attainment of these diverse objectives, from the first to the last, rests on an underlying something vaguely called good management. It has been, in the past, a sort of hocus-magic gift, which most men lacked, in which a few excelled. This, to a considerable extent, it always will be, but none of its principles have in late years been uncovered. The application of these principles in American industry during the last two decades has led to tremendous advances, in the mass general achievement of all those objectives named above, and to American preeminence in many lines.

Through these principles runs a common element which it is the purpose of these articles to examine. This element is exact, controlled knowledge. Modern management is founded on this, on the exact knowledge of

what it is to be done, how it is to be done, when it is to be done, when it is to be done, and, finally, that it is so done. Let us then, enquire through what channels this specialized knowledge has been applied to the attainment of these business objectives and the increase of profits.

Profit or loss in any transaction is the difference between the cost of the commodity and the price at which it sells. To be a true sales, this figure must include every element which contributes to the actual result. These elements are

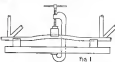
(Continued on page 415)

# The Repair of Damaged Fuselage Members

By C. L. OENSTEN  
Chief, Engineering Section, Armstrong Branch,  
Department of Commerce

**A**t the present time when practically all airplanes being built have welded tubular steel fuselages, the question "what shall I do when I have a twisted fuselage tube?" and "how shall I repair or replace a broken fuselage tube?" are frequently asked. Since a part of the repair work will be done with the co-solvent process, a brief description of the welding process is here-with given.

The welding of steel tubes consists in heating the two adjoining ends to a white heat, about 2500 deg. F., and while at this temperature fusing the metal of the welding



with the metal of the joint ends until the joint is fluid. This requires considerably more experience and skill than is believed by a great many people. Since the melting point of steel is approximately 2500 deg. F., the welder is working within a few hundred degrees of the top of the flame. Every degree of heat over 1600 deg. applied to steel may be injurious to it because it burns out the carbon, thus reducing the strength of the steel. This may proceed to a point where most of the carbon has been removed, in which case the strength of the steel has been reduced to a dangerous value. When a welded joint is heated to two thirds a temperature it usually presents a porous appearance. The burning out of the carbon is indicated by sparks flying from the joint. Since the temperature of the joint is judged solely by the color, the following table is given, the temperatures being in degrees Fahrenheit:

- 1100°—Dark Red
- 1200°—Cherry
- 1300°—Bright Red
- 1700°—Orange
- 2000°—Lemon
- 2300°—Light Yellow
- 2500°—White

The joint itself is usually not as strong as the tubes were before welding because it is a cast structure. The material adjacent to the weld is approximately an inch on either side is also weakened because it is annealed. The

tensile strength of a joint should not be calculated for more than 80 per cent. of that of the tubes.

Repair methods, due to the method of manufacture should not be welded. There are (1) members which depend on cold working for their strength such as stress (see wires); (2) members which depend on heat treatment for their strength such as bolts and many types of steel; and (3) barrel joints, because the heating material will penetrate the barrel steel and weaken it.

If a fuselage tube is loaded or bent and is not ended or split it may be strengthened quite easily. After it has been straightened, the strengthened part will be stronger than it was originally because of the cold work done on it. A steel screw "D" clamp, three blocks of hardwood and a long piece of wood stronger than the tube in bending, are required. The blocks should be made by boring a hole, the diameter of the tube, through large blocks and then moving them in half. The arrangement is shown in the sketch Fig. 2.

If the tube has a small local failure such as a dent, it should be repaired by placing two blocks, ends as before described, directly over the dent. Pressure applied to the blocks by means of the steel "D" clamp will restore the tube to its correct shape.

It should be remembered that a bent or dented fuselage tube, which takes compression in practically any direction, has lost most of its strength as a column.

In the event that a tube is bent and split it may either be straightened or cut out. If it is straightened and allowed



Fig. 2.

to remain in use it should be reinforced by a tube of larger diameter which has been used in two lengths, placed around it and welded in position. The ends of the reinforcing tube should be so close to the ends of the damaged member as possible without the possibility of injuring the end fittings during the welding operation.

If the tube is split and is cut out, or is broken and cut out, it may be replaced by two methods. (1) by the use of a tube of the same size and with internal reinforcements (Fig. 2), or (2) by the use of a larger tube, slipped over (Continued on page 410)

**BY** virtue of his training and actual experience Mr. Douglas is well qualified to write of the problems that confront the airplane builder. Following his graduation from Stevens Technological Institute with an M. E. degree, he did post graduate work in physics and mathematics at Harvard and obtained the degree of Sc. D. He then became designing engineer of the Douglas Aircraft Co., and following that, he served as superintendent and works manager of manufacturing companies engaged in sheet metal, and fuselage machine and wood working.

He later acted as a consulting engineer, specializing in construction, production and design. At one time he served on the Standardization Committee of the S. A. E. One of his latest concerns was that of supplying engines for the Koolha-Bonner Aircraft Co., Inc.



E. R. Douglas

# The New "Corsair"

Special Plane Built for Assistant Secretary Warner Has Many Novel Features Including a Folding Desk

THE new "Corsair" biplane recently delivered by the Chance Vought Corp., of Long Island City, N. Y., to Hon. Edward J. Warner, assistant secretary of the Navy for aeronautics, is probably the first "flying office" in the country. A folding desk, compartments for reading and writing materials and other accessories for conducting business are installed in the after cockpit making it possible for Secretary Warner to attend to some of his official duties while flying from place to place.

Delivery of Assistant Secretary Warner's plane is part of a contract for 135 Corsairs which are now being produced for the U. S. Naval and Marine Corps Air Service by the Vought Corporation. Like the production planes it is powered with a Pratt & Whitney Wasp engine developing 400 hp at 1900 r. p. m. The Vought Company was the first to adapt air-cooled engines for its planes and the Corsair has been designed around the Wasp engine. It may be said that both plane and engine were designed for each other because of the close cooperation of the two companies in the development of airplane projects.

Excepting the landing gear, which is retractable, the new plane is practically a duplicate of the standard Vought Corsair seaplane which holds four world records for speed. It is heavily sparsely faired and equipped and in appearance is probably one of the most beautiful planes in the country. Fuselage, struts and landing gear are finished in blue and wings in natural green color. Side fuel tanks, engine cowling and landing gear wheels are of polished aluminum. On the side of the fuselage the Secretary's insignia, consisting of anchor and four



Photo of the desk fitted in Assistant Secretary Warner's "Corsair"

stars in blue on a white background has been inscribed.

The desk is built in the forward portion of the rear cockpit and when opened provides ample space for writing. A compartment in the rear of the desk is used for stationery, letters and periodicals and a leather pen and pencil case in the center is also provided. The writing

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Front quarter view of Assistant Secretary Warner's Vought "Corsair"

# Performance Calculation and Slipstream Effect

By J. M. GWINN, JR.  
Consulting Aircraft Corp.

THE conventional method of allowing for the increase in parasite drag due to alighting, viz., calculating the slipstream velocity and increasing the drag of parts so it accordingly, is a tedious process. It must be repeated for every speed and altitude and if calculated for climbing conditions, i. e., wide open throttle, the resulting power required curves are incorrect for calculations of flight conditions other than full throttle. Furthermore, if the propeller characteristics are changed the power required curves must be corrected for the change in slipstream.

The method used by some, of having a general efficiency curve for propellers, which curve, derived from flight tests, includes decrease in efficiency thrust due to increased drag from the slipstream is much simpler, but is unreliable and does not give the designer an opportunity to determine the effect on performance of changing the propeller characteristics.

## Algebra Plotting of Power Required

A method of slipstream correction that is approximately theoretically correct, and which is applied to the power available curve rather than the power required curve is derived. This correction shows the plotting of power required without slipstream correction, which curve is correct for use with any propeller or engine plane. The power available at various speeds is then calculated from the propeller characteristics, and the values obtained multiplied by the factor  $h$ .

$$\text{Where } B = 1 - \frac{.35AK}{A}$$

$A$  = the propeller disc area in sq. ft.

$a$  = the fraction of the total parasite drag including wing section drag which is in the propeller slipstream. This fraction varies slightly for a given propeller with variations in speed, but the error involved in assuming it constant is far less than the error in the assumption of parasite drag coefficients and interference.

$K$  = the parasite drag of the airplane at one mile per hour in air of a density of 32.2 lb./cu. ft.

$$= \left(\frac{W}{S}\right)^2 \frac{125}{V^3} \quad \text{for monoplanes and}$$

$$= \left(\frac{W}{S}\right)^2 \frac{125}{V^3} \quad \text{for average biplanes}$$

$$= \left(\frac{W}{S}\right)^2 \frac{1.37V}{V^3}$$

Where  $W$  = weight of airplane

$S$  = area of wing (average span for biplanes)

$D_p$  = parasite drag of airplane in pounds  
= thrust required for climb in pounds  
 $C$  = rate of climb in feet/min  
 $W$  = weight

$$T = \frac{880V}{.88V}$$

(2) Total drag = Thrust =  $D_p + D_s + T$   
 $D_s = K_p \left( \frac{V}{V_p} \right)^2 (1 - a)V^2$

Substitute (1) for  $V_p^2$

$$D_s = K_p \left( \frac{2.151A}{.287K} + V^2 \right)$$

Substituting in (2)

$$T = D_p + \frac{2.151A}{.287K} + K V^2 + T_c$$

Solving for

$$\frac{D_p + K V^2 + T_c}{T} = \frac{.287K}{2.151A}$$

$$h = \frac{.287K}{2.151A}$$

Multiplying then by  $\frac{V}{h}$  converts this to power

$$\frac{TV}{h} = \frac{D_p V}{h} + \frac{K V^3}{h} + \frac{T_c V}{h}$$

$$(3) \frac{TV}{h} = \frac{375}{375} + \frac{375}{375} + \frac{375}{375}$$

$$\text{Where } B = 1 - \frac{.35AK}{.8851A}$$

$$A$$

The left hand side of (3) is power required for flight,  $P_{req}$ .

The first term of the numerator of the right side is induced horse power,  $P_i$ , the second term parasite horse power  $P_p$ , and the third term power available for climb  $P_c$ , all calculated without slipstream effect.

(3) then may be written

$$\text{Let } P_{av} = \text{Power available from propeller}$$

$$P_{av} = \frac{P_i + P_p + P_c}{h}$$

$P_{av} = P_{req}$  when  $P_{req}$  includes power for climb

$$P_{av} = \frac{P_i + P_p + P_c}{h}$$

Multiplying then by  $B$

(Continued on page 432)

















## Germany First In Air Mileage

*Also Leads in Passengers and  
Freight Through France*  
*Keyp Mail Record*

BERLIN, GERMANY—German air mileage for 1937 was a total of 8,011,000 mi., according to statistics recently made public. France, with 1,770,000 mi., was second, while 1,570,000 mi. was flown by Britain's newly made public with 871,000 mi. The German passenger total was 15,041—more than all the other nations combined—the grand total being 79,300.

Following Britain in mileage were Italy, with 1,470,000 mi. and the Netherlands, 620,000 with 11,118. Second place in passengers carried went to England, where total was 23,944, while Sweden was third with 11,043 passengers.

Germany also led in the third department—the amount of carrying freight. Her total passenger was 3,555,000 mi. France, which was second, was not available, nor were most around on the strength of her 1936 record of 2,552,205 lbs., while Britain was third with 1,455,000 lbs. De Nederlands, the Netherlands developed its freight carrying during 1937 with a 484,111 lbs. total.

Germany in 1937, however, was unable to break the record for air mail passenger established by France in 1936. The French 1,811,507 while Germany was second with 1,057,817. The British air mail statistics were not available, while other European countries had negligible passenger passenger between Germany and France.

## Australian Company Completes 4th Year

MELBOURNE, AUSTRALIA—Ansett Airlines Service, Ltd., with headquarters at the Melbourne Aerodrome, has completed its fourth year of air mail and passenger operation. Inaugurated in June, 1933, the service was increased in 1935, by two new aircraft lines. The one from Melbourne to Rotor and the other from Sydney to Melbourne, has been taken to carry the flight through to Amsterdam.

The company's fleet, comprising single engine planes at post-war delivery, has now been replaced by four new 12-passenger airplanes at single delivery. This single airplane without a pilot in a record time. The company is now the largest airline in Australia, with 38 flights around the world at the expense of nearly three times the distance to the main.

## New Airport at Toronto

TORONTO, CAN.—A new fully equipped airport has been opened for traffic by the Canadian Air Express, Ltd.

## AVIATION April 4, 1938

## East Indian Company Will Open Two Lines

BATAVIA, JAVA—A recently signed contract between the Netherlands East India Government and the Netherlands India Air Service Co. enables the latter company to organize and equip air lines in this country, according to Douglas Hensley, trade commissioner at Singapore.

The air company is granted the right to carry out all operations at connection with air traffic such as obtaining, issuing and propagating flight, air photographer and air carriers, etc., while it is to maintain the following regular lines: (a) a daily service between Batavia and Bandung and vice versa; (b) between Batavia-Bandung and Soerabaya and vice versa, maintained by land planes; (c) a weekly service between Batavia-Bandung and Soerabaya, maintained by the land boats, to be maintained by regular air and to be opened in the first week of 1938.

All machines must be fitted with radio, telegraph and radiotelephone remaining, and the company will have operators capable of operating them. The Government will grant a subsidy of approximately \$100,000 for the year 1938 and approximately \$400,000 for 1939 and each following year until the end of the agreement. The head office of the company will be situated at Batavia and it is expected that the coast point of the air lines will be Bandoeng.

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## British Mail Service Wide

LONDON, ENGL.—British service of mail in parcels is offered an average of 100,000 parcels a week for the service of the British Government, according to announcements here. Instructions for the acceptance of letters, post cards, printed and commercial matter, and parcels throughout Great Britain for domestic and foreign air mail have been issued by British post authorities.

## AVIATION April 4, 1938

# THE BUYER'S LOG BOOK

## Barlow Fuel Pumps

A NEW type of liquid fuel pump, revolutionary in design but proven in existing tests, has been developed by Lester P. Barlow, research engineer of the



*One type of Barlow Fuel Pump*

pump is compact in size and simple in operation. No valves or springs are used in its construction and there are only five moving parts. A convenient mounting base is incorporated in the casting and a large cover plate is provided for inspection or disassembling.

The pump has been tested under the various conditions of automobile service and is endorsed by leading aeronautical engineers. Tests over hundreds of hours show a negligible amount of wear and it is estimated that the device has a life many times greater than any internal combustion engine.

## Summerill Tubing

SPECIAL ATTENTION is given to the manufacturing and preparation for shipment of standard tubing for the aircraft industry by the Summerill Tubing Co., of Bridgeport, Pa. An aircraft inspection department is maintained especially for this class of material and their aircraft tubing does not at any time come in contact with the commercial grades of steel.

The steel used is specially selected open hearth or electric furnace made to the analyses required by Government specifications. After being rolled into billets and before piercing, it is carefully checked to remove surface defects. This is necessary to produce a surface free from imperfections. When the billets have been properly prepared they are pierced and hot rolled with the most modern equipment. This produces a hot rolled seamless tube of unusual uniformity. These operations are carried out at the source of supply.

From the hot working with the steel is shipped to cold-rolled into wirehouses where it is classified and checked for analysis by Government inspectors and rechecked by a force of trained men employed by the company. After going through the processes of

cold drawing, annealing, picking and straightening, the tubing is given the final heat treatment which is necessary to meet the Government specifications. The No. 1005 is given a special heat treatment while the chrome molybdenum is annealed. This work is done in a gas fired furnace automatically controlled.

After the material has been finished and inspected the chrome molybdenum tubing is Rockwelled for hardness. These tubes are annealed successively, a record being made of each reading. The required number of tensile, crush and other tests necessary to meet the specifications are also performed and the material is then passed or rejected. This procedure is followed in shipments to customers or with material that is prepared for workpiece stocks.

Material for shipment is measured and packed in wooden crates with packing slip in each case showing amount of material, size, grades, order number, etc. There is no charge for loading. Certified test reports are furnished with each shipment.

## Gray Cutter

THE NEW model Gray cutter, manufactured by the W. Severn Co., Inc., of Knoxville, Tenn., is a double purpose machine for clearing or finishing steel stock. It is a valuable addition to the equipment of any shop where shops are cut for pipe, flanges and other fittings.

Seven drawings show details of the machine and its use. The machine is made and material up to one inch in thickness can be cut accurately without fracture.

The machine consists of a steel throat mounted on a high base leaving the cutter wheel any track of the operator. The cutter wheel is a reciprocating cutter in the upper jaw of the throat with a carriage on the top of the throat carry the drive shaft which is driven by an electric motor which is mounted on the back of the base. The machine is manufactured with sheets of different sizes from eight to 36 in.



*No. 2 Gray Cutter with 12 in. Throat*

The motor is of the best safety high speed steel and is held rigidly in the tool holder which is secured so that the tool can be set down to the proper depth after grinding penetrating use of the tool will wear out. There is no possibility of side movement or side shifting of stock during operation.

## Traffic Record Set At Le Bourget Field

PARIS, FRANCE—Passenger and freight traffic at the Le Bourget Airport reached a new record mark on a recent Saturday, when 22 commercial planes left the field with 112 passengers and one ton of merchandise aboard. With 20 planes arriving with 170 passengers and five tons of freight, the total traffic was 40 planes, 232 passengers, and 42 tons of freight. The former record day was Sept. 19, 1937, when 38 planes arrived and left with 261 passengers and 18 tons of freight.

## Company Formed to Build Planes in Sweden

STOCKHOLM, SWEDEN—According to a statement issued by Aviation Trade Commissioner Rolf D. Doh, a new airplane manufacturing company has just been organized in Sweden. The company will be known as the Aerodynamiska Skandinaviska and will manufacture airplanes of the four-engine super type equipped with engines running in power from 300 hp. to 450 hp. They anticipate selling these planes for about \$2412. Germany has been precluded at Kempten over subsidies.

The company has applied to the Aviation Trade Commission for aid in this venture. A report for a loan of \$400,000 without interest has been made. In the event that the loan is not granted the company has requested that the Department of Aeronautics of the National Government be authorized to place an order for \$20,000 worth of airplanes of various sizes, and to permit for these planes to be made in Sweden.

It is expected that this new company will be able to furnish airplane engines to the Royal Swedish Army and Navy at the same time as the planes now being used for export orders of various sizes.

## European Airway Traffic for 1937

	Miles	Passengers	Freight 1000 lb. tons	Average weight passenger lb.
Austria	245,040	4,291	134,177	1,229
Denmark	316,798	1,609	80,432	1,521
France	2,709,305	7,996,111	2,254,200,000	1,211,971
Germany	5,821,500	102,661	2,225,186	1,267,313,000
Great Britain	674,000	20,294	1,436,000,000	1,266
Italy	426,474	14,517	206,262	1,477
Netherlands	1,119,619	12,256	546,114	1,279,997
Poland	694,872	8,100	392,230	2,26,650
Sweden	206,768	14,609	122,650	1,412,616
Switzerland	439,128	10,223	397,835	1,272,000
Czechoslovakia	257,588	4,333	57,994	1,170
	34,095,634	109,269	6,208,000	3,628,000

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entered every one going on the trip with two quart thermos bottles in a leather case, and at every stoppage the 6,000 sq. mile, had members of their organization fill the bottles with the company's Monarch coffee, or whatever the owner might REASONABLY desire. "Buck" Newell, sales promotion manager, represented the company on the tour, traveling in the Ryan brought down by "Pop" Cleveland.

Attention, equipped with a new engine, the third new engine to be placed in Tour airplanes, landed on the Chicago municipal airport late Friday afternoon, and took off at the first of the competing planes the following morning. But two legs, a 180-hp. top to Betty Clark, and a 190-hp. light from Battle Creek to Detroit, remained to be flown.

Two planes were slightly late arriving at Battle Creek, although it was not the fault of the planes. Les Schenck, pilot of the Lockheed, and Alger Graham, pilot of the Buhl Alister, for some reason or other, failed to arrive at the Chicago field in time to take off at this scheduled time. Some of the planes had difficulty leaving the Battle Creek airport. After a launchman arrived on the Battle Creek field, the 24 planes took in the order of their score standing, every one of them negotiating the final 180 mi. of the Tour with perfect success.

Among those present at the trophy dinner at the Statler, besides the Tour pilots, their spouses and passengers, were Brig. Gen. James E. Pechee, chief of the Army Air Corps, Carl E. Selary, secretary of the National Aeronautical Association, Ward Van Orman, chairman, Eddie Rickenbacker, World War ace, Maj. Thomas G. Langford, and many other prominent figures in the aeronautical, business and political worlds. Rickenbacker was toastmaster, and Senator Arthur W. Vandenberg of Michigan, delivered the principal address.

## The National Air Races

(Continued from page 404)

Besides the exhibits and the races, a number of conventions will be held during the days of the air meet. These include the national convention of the N. A. A. Five hundred delegates of this association are expected to attend. Other meetings and conventions include the National Association of Air Mail Pilots assembly, the annual meeting of the Professional Pilots Association, and the convention of the Society of Automotive Engineers. There will also be gatherings by a number of the largest aviation clubs and the sales organizations of many manufacturers. An attempt to organize the airport managers throughout the country will also be made.

There is charge of the meet and the exposition are Dudley M. Steele, who is in charge of the aviation department of the Standard Oil Co.; Theodore T. Hall, president of the American Aircraft Corp.; D. E. McDonald, president of the Los Angeles Chapter of the National Aeronautics Association; Dr. T. C. Young; Harry Weber, V. P., Douglas Co.; John Young, president of the Western College of Aeronautics; and Robert J. Pitchard, editor of "Western Flying."

The following is the summary of events:  
Opening Day, Saturday, Sept. 3, 2 P. M. International Aeronautical Exposition of all types of airplanes and accessories, 2 P. M. to 10 P. M.  
SUNDAY, Sept. 4—International Aeronautical Exposition, 10 A. M. to 10 P. M.



# THE Aircoupe

Is Meeting with Instant and Deserved Popularity

Because . . .

of its ability to affect a quick take-off, combined with a short stop landing, makes it possible to get into and out of small fields with utmost ease.

Safety, reliability, comfort, and ease of maintenance gives THE AIRCOUPE definite lead over all other two-place light planes.

THE AIRCOUPE sales franchise should be very valuable and good territory is still available to responsible dealers.

Write for full particulars

G. ELIAS & BRO., INC., Aircraft Dept., BUFFALO, N. Y.

TRAFFIC VOIC for marketing AVIATION

MONDAY, Sept. 10—International Aeronautical Exposition, 10 A. M. to 10 P. M. Finish of New York to Los Angeles Transcontinental Air Race.

TUESDAY, Sept. 11—International Aeronautical Exposition, 10 A. M. to 10 P. M. Finish of Pan-American Air Race, Mexico City to Los Angeles, also finish of "A" California Air Race, San Francisco to Los Angeles.

WEDNESDAY, Sept. 12—International Aeronautical Exposition, 10 A. M. to 10 P. M. Finish of International Air Race, Windsor, Canada to Los Angeles, also finish of "B" California Air Race, Oakland to Los Angeles.

THURSDAY, Sept. 13—FAMOUS FLYERS DAY. International Aeronautical Exposition, 10 A. M. to 10 P. M. Finish—Transcontinental Non-Stop Air Race New York to Los Angeles.

California Model Aircraft Exhibition. Amphibian Flying Model Exhibition. U. S. Army Flying Amphibian Steering. U. S. Navy Amphibian in Battle Formation Flying.

FRIDAY, Sept. 14—International Aeronautical Exposition, 10 A. M. to 10 P. M. Closed Course Races for Commercial planes. Closed Course Races for U. S. Army planes. Parachute Jumping. Stunts and formation flying.

SATURDAY, Sept. 15—International Aeronautical Exposition, 10 A. M. to 10 P. M. Closed Course Races for Commercial planes. Closed Course Races for U. S. Navy planes. Parachute Jumping. Stunts and formation flying.

SUNDAY, Sept. 16—International Aeronautical Exposition, 10 A. M. to 10 P. M. Closed Course Races for Commercial planes. Finish in Army and Navy Pursuit plane races. Finish in Parachute Jumping contest. Spectacular destruction of Village by Army and Navy. Stunts by World Famous pilots of the U. S. Army and Navy.

Summary of trans-continental and closed course air races and other events is as follows:

### TRANSCONTINENTAL AIR RACE NEW YORK TO LOS ANGELES (Civiliana Only)

Total Cash Prizes—\$100,000 and Valuable Trophies.

Stipendaries Prize—\$5,000  
\$40,000 to be awarded to the two ships making the shortest elapsed time regardless of cubic inch displacement of engine, or type of plane.  
\$10,000 to first mail-carrying plane to finish.

Class "A"—\$10,000—open to all type ships powered with engines of 510 cu. in. displacement or less.  
Winner . . . \$5,000 Fourth . . . \$700  
Second . . . 2,500 Fifth . . . 500  
Third . . . 1,000 Sixth . . . 300

Class "B"—\$45,000—open to all type planes powered with engines of more than 510 but not to exceed 800 cu. in. displacement.  
Winner . . . \$7,000 Fourth . . . \$1,000  
Second . . . 3,500 Fifth . . . 700  
Third . . . 2,500 Sixth . . . 300

Class "C"—\$40,000—open to all type planes powered with motors of more than 800 cu. in. displacement, either single, bi, or tri, engine planes.

## The AIRSEDAN



# 139 m. p. h.

By official test, the fastest ship in the Reliability Tour

### Specifications

Weight Empty	1,896 lbs.
Wing Span	34 ft.
Wing Area	248 sq. ft.
Length	25 ft.
Useful Load	5,400 lbs.
Seating Capacity	Pilot and 2 Passengers

### Performance

High Speed (Sea Level)	139.1 M.P.H.
Landing Speed	41 M.P.H.
Cruising Speed	115 M.P.H.

### Power Plant

Engine	Whitcomb
Horsepower	180 at 1,200 R.P.M.
Fuel Capacity	28 gals.
Oil Capacity	5 gals.

### Equipment

Seam, Erika, Metal Propeller, Compass, Air Speed Indicator, Navigation Lights, Vacuum Airspeed, Clock, Tire Extinguisher, Fuel, Oil Pressure, and Oil Temperature Gauges, Air Gauge, Thermostat, Strainer and Fuel Valve, Exhaust Manifold, Cabin Heater.

Manufactured Under Licensed Type Certificate No. 41

Price \$12,000

Through war field, Merrill, Michigan

**Buhl Aircraft Company**  
MARYSVILLE, MICHIGAN

TRAFFIC VOIC for marketing AVIATION



# New York State's Greatest AIR-MEET and EXPOSITION

October 3, 4, 5 and 6, 1928

To Be Held at the Dedication and  
Opening of the  
Albany Municipal Airport

## ANNOUNCEMENT EXHIBIT SPACE FREE

to Manufacturers, Dealers and Distributors

PLANES, MOTORS, PARTS and  
ACCESSORIES

THIS will be the most prestigious undertaking ever put forth in the State of New York to bring together the greatest aggregation of well known pilots, commercial and government planes, prominent aviation officials and prospective purchasers of airplanes, motors, parts and accessories. This Air-Meet will excel in number of airplanes participating any previous meet ever undertaken in this part of the country.

The Aircraft Department will be educational in character, and it is planned to show goods manufactured by the Aircraft Industry to be used as an advertising medium to secure agencies and orders in New York and Eastern States and to acquaint the public with the different lines of aircraft manufactured.

\$2,000 IN CASH PRIZES IS TO BE  
AWARDED TO PILOTS PARTICIPATING IN AIR-MEET EVENTS

## EXHIBIT SPACE FREE

Address communications for exhibit space to  
Albany Air-Meet and Exposition

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Second ..... 6,000 Fourth ..... 1,000

### INTERNATIONAL AIR RACE WINDSOR, CANADA TO LOS ANGELES

Prizes—\$10,000 and valuable trophies.  
Open to all type planes powered with engines of  
800 cu. in. displacement or less, piloted by citizens  
of Canada only.

Winner ..... \$5,000 Fourth ..... \$750  
Second ..... 7,500 Fifth ..... 300  
Third ..... 1,000 Sixth ..... 200

### PAN AMERICAN AIR RACE MEXICO CITY TO LOS ANGELES

Prizes—\$10,000 and valuable trophies.  
Open to any type plane, using any type engine. All  
planes to be piloted by citizens of Latin American  
countries only.

Winner ..... \$5,000 Fourth ..... \$700  
Second ..... 2,500 Fifth ..... 300  
Third ..... 1,000 Sixth ..... 200

### CALIFORNIA AIR RACE Class "A"—San Francisco to Los Angeles

Prizes—\$2,000 and valuable trophies.  
Open to all type planes powered with engines of  
70 cu. in. displacement or less.  
Winner ..... \$1,000 Third ..... \$250  
Second ..... 500 Fourth ..... 150  
Fifth ..... \$100

### Class "B"—Oakland to Los Angeles

Prizes—\$2,000 and valuable trophies.  
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displacement.  
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Open to all Navy Pursuit planes of any type and horsepower.  
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ARMY PURSUIT PLANES RACES  
(Military Only)**  
Open to any type of Army Pursuit plane and of any horsepower.  
Individual trophy awards to first four place winners.

**EVENT No. 12  
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(Military Only)**  
Open to any type plane powered with any engine, in the Army or Navy of the United States or any foreign country.  
Individual trophy awards to first four place winners.

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**EVENT No. 15  
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(Civilian Only)**  
Open to all type planes powered with engines of 300 cu in. displacement or less.  
PRIZES—\$1,000 and Valuable Trophies.

Speed	Efficiency
Winner ..... \$750	Winner ..... \$750
Second ..... 375	Second ..... 375
Third ..... 250	Third ..... 250
Fourth ..... 125	Fourth ..... 125

## The Repair of Damaged Fuselage Members

(Continued from page 433)

the stub ends of the removed member (Fig. 3). In either case, the joints should be made to meet the ends of the damaged tube as possible in order not to decrease the column strength due to welding.

In making joints, the fish mouth type should be used

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889, 891, 893, 895, 897, 899, 901, 903, 905, 907, 909, 911, 913, 915, 917, 919, 921, 923, 925, 927, 929, 931, 933, 935, 937, 939, 941, 943, 945, 947, 949, 951, 953, 955, 957, 959, 961, 963, 965, 967, 969, 971, 973, 975, 977, 979, 981, 983, 985, 987, 989, 991, 993, 995, 997, 999, 1001, 1003, 1005, 1007, 1009, 1011, 1013, 1015, 1017, 1019, 1021, 1023, 1025, 1027, 1029, 1031, 1033, 1035, 1037, 1039, 1041, 1043, 1045, 1047, 1049, 1051, 1053, 1055, 1057, 1059, 1061, 1063, 1065, 1067, 1069, 1071, 1073, 1075, 1077, 1079, 1081, 1083, 1085, 1087, 1089, 1091, 1093, 1095, 1097, 1099, 1101, 1103, 1105, 1107, 1109, 1111, 1113, 1115, 1117, 1119, 1121, 1123, 1125, 1127, 1129, 1131, 1133, 1135, 1137, 1139, 1141, 1143, 1145, 1147, 1149, 1151, 1153, 1155, 1157, 1159, 1161, 1163, 1165, 1167, 1169, 1171, 1173, 1175, 1177, 1179, 1181, 1183, 1185, 1187, 1189, 1191, 1193, 1195, 1197, 1199, 1201, 1203, 1205, 1207, 1209, 1211, 1213, 1215, 1217, 1219, 1221, 1223, 1225, 1227, 1229, 1231, 1233, 1235, 1237, 1239, 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1573, 1575, 1577, 1579, 1581, 1583, 1585, 1587, 1589, 1591, 1593, 1595, 1597, 1599, 1601, 1603, 1605, 1607, 1609, 1611, 1613, 1615, 1617, 1619, 1621, 1623, 1625, 1627, 1629, 1631, 1633, 1635, 1637, 1639, 1641, 1643, 1645, 1647, 1649, 1651, 1653, 1655, 1657, 1659, 1661, 1663, 1665, 1667, 1669, 1671, 1673, 1675, 1677, 1679, 1681, 1683, 1685, 1687, 1689, 1691, 1693, 1695, 1697, 1699, 1701, 1703, 1705, 1707, 1709, 1711, 1713, 1715, 1717, 1719, 1721, 1723, 1725, 1727, 1729, 1731, 1733, 1735, 1737, 1739, 1741, 1743, 1745, 1747, 1749, 1751, 1753, 1755, 1757, 1759, 1761, 1763, 1765, 1767, 1769, 1771, 1773, 1775, 1777, 1779, 1781, 1783, 1785, 1787, 1789, 1791, 1793, 1795, 1797, 1799, 1801, 1803, 1805, 1807, 1809, 1811, 1813, 1815, 1817, 1819, 1821, 1823, 1825, 1827, 1829, 1831, 1833, 1835, 1837, 1839, 1841, 1843, 1845, 1847, 1849, 1851, 1853, 1855, 1857, 1859, 1861, 1863, 1865, 1867, 1869, 1871, 1873, 1875, 1877, 1879, 1881, 1883, 1885, 1887, 1889, 1891, 1893, 1895, 1897, 1899, 1901, 1903, 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2237, 2239, 2241, 2243, 2245, 2247, 2249, 2251, 2253, 2255, 2257, 2259, 2261, 2263, 2265, 2267, 2269, 2271, 2273, 2275, 2277, 2279, 2281, 2283, 2285, 2287, 2289, 2291, 2293, 2295, 2297, 2299, 2301, 2303, 2305, 2307, 2309, 2311, 2313, 2315, 2317, 2319, 2321, 2323, 2325, 2327, 2329, 2331, 2333, 2335, 2337, 2339, 2341, 2343, 2345, 2347, 2349, 2351, 2353, 2355, 2357, 2359, 2361, 2363, 2365, 2367, 2369, 2371, 2373, 2375, 2377, 2379, 2381, 2383, 2385, 2387, 2389, 2391, 2393, 2395, 2397, 2399, 2401, 2403, 2405, 2407, 2409, 2411, 2413, 2415, 2417, 2419, 2421, 2423, 2425, 2427, 2429, 2431, 2433, 2435, 2437, 2439, 2441, 2443, 2445, 2447, 2449, 2451, 2453, 2455, 2457, 2459, 2461, 2463, 2465, 2467, 2469, 2471, 2473, 2475, 2477, 2479, 2481, 2483, 2485, 2487, 2489, 2491, 2493, 2495, 2497, 2499, 2501, 2503, 2505, 2507, 2509, 2511, 2513, 2515, 2517, 2519, 2521, 2523, 2525, 2527, 2529, 2531, 2533, 2535, 2537, 2539, 2541, 2543, 2545, 2547, 2549, 2551, 2553, 2555, 2557, 2559, 2561, 2563, 2565, 2567, 2569, 2571, 2573, 2575, 2577, 2579, 2581, 2583, 2585, 2587, 2589, 2591, 2593, 2595, 2597, 2599, 2601, 2603, 2605, 2607, 2609, 2611, 2613, 2615, 2617, 2619, 2621, 2623, 2625, 2627, 2629, 2631, 2633, 2635, 2637, 2639, 2641, 2643, 2645, 2647, 2649, 2651, 2653, 2655, 2657, 2659, 2661, 2663, 2665, 2667, 2669, 2671, 2673, 2675, 2677, 2679, 2681, 2683, 2685, 2687, 2689, 2691, 2693, 2695, 2697, 2699, 2701, 2703, 2705, 2707, 2709, 2711, 2713, 2715, 2717, 2719, 2721, 2723, 2725, 2727, 2729, 2731, 2733, 2735, 2737, 2739, 2741, 2743, 2745, 2747, 2749, 2751, 2753, 2755, 2757, 2759, 2761, 2763, 2765, 2767, 2769, 2771, 2773, 2775, 2777, 2779, 2781, 2783, 2785, 2787, 2789, 2791, 2793, 2795, 2797, 2799, 2801, 2803, 2805, 2807, 2809, 2811, 2813, 2815, 2817, 2819, 2821, 2823, 2825, 2827, 2829, 2831, 2833, 2835, 2837, 2839, 2841, 2843, 2845, 2847, 2849, 2851, 2853, 2855, 2857, 2859, 2861, 2863, 2865, 2867, 2869, 2871, 2873, 2875, 2877, 2879, 2881, 2883, 2885, 2887, 2889, 2891, 2893, 2895, 2897, 2899, 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3233, 3235, 3237, 3239, 3241, 3243, 3245, 3247, 3249, 3251, 3253, 3255, 3257, 3259, 3261, 3263, 3265, 3267, 3269, 3271, 3273, 3275, 3277, 3279, 3281, 3283, 3285, 3287, 3289, 3291, 3293, 3295, 3297, 3299, 3301, 3303, 3305, 3307, 3309, 3311, 3313, 3315, 3317, 3319, 3321, 3323, 3325, 3327, 3329, 3331, 3333, 3335, 3337, 3339, 3341, 3343, 3345, 3347, 3349, 3351, 3353, 3355, 3357, 3359, 3361, 3363, 3365, 3367, 3369, 3371, 3373, 3375, 3377, 3379, 3381, 3383, 3385, 3387, 3389, 3391, 3393, 3395, 3397, 3399, 3401, 3403, 3405, 3407, 3409, 3411, 3413, 3415, 3417, 3419, 3421, 3423, 3425, 3427, 3429, 3431, 3433, 3435, 3437, 3439, 3441, 3443, 3445, 3447, 3449, 3451, 3453, 3455, 3457, 3459, 3461, 3463, 3465, 3467, 3469, 3471, 3473, 3475, 3477, 3479, 3481, 3483, 3485, 3487, 3489, 3491, 3493, 3495, 3497, 3499, 3501, 3503, 3505, 3507, 3509, 3511, 3513, 3515, 3517, 3519, 3521, 3523, 3525, 3527, 3529, 3531, 3533, 3535, 3537, 3539, 3541, 3543, 3545, 3547, 3549, 3551, 3553, 3555, 3557, 3559, 3561, 3563, 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when possible. The slope of the joint should make an angle of 30 deg. or less with the axis of the tubes.

Weld, rivet, or rivet and groove should be removed from the parts to be welded with sand paper, or with a wire brush. When applying a tube, care should be taken to see that the structure is aligned properly and held in that position



FIG. 3

during the welding operation. Reference to dimensional drawings of the structure involved, or by measurement of parts not affected will give the necessary information.

## Performance Calculation and Slipstream Effect

(Continued from page 403)

- (4)  $B \cdot P_u = P_u - P_p + P_p$   
It is apparent from (4) that, if  $P_p$  plot  $P_p$  is plotted without slipstream correction and  $P_u$  is calculated from  
Propeller characteristics and engine power curves is reduced by  $B$  and plotted, the power useful for climb will be the difference between the two curves.

Derivation of Formulas  
Let  $T$  = propeller thrust in  $g$   
 $A$  = area propeller disc area in  $ft^2$   
 $V$  = velocity of flight in  $mi/hr$   
 $V_u$  = velocity of slipstream in  $mi/hr$   
 $P$  = mass density of air in  $lb/ft^3$   
 $M$  = mass of air passing thru propeller disc per second  
 $1.4657$  = ratio of velocity in feet/sec to velocity in  $mi/hr$   
 $2.151 = 1.4657^2$

The commonly accepted propeller theory is that, of the increase in velocity of the slipstream, half is added before passing the propeller disc and half after passing it, i. e.,

$$V_u = V + \frac{V_u - V}{2}$$

$$\text{velocity thru prop disc} = \frac{V_u + V}{2}$$

$$\text{Therefore } M = 1.4657 A_p \frac{V_u + V}{2}$$

$$T = 1.4657 M (V_u - V) = 2.151 A_p \frac{V_u + V}{2} (V_u - V)$$

$$(V_u - V) = \frac{2.151}{2} A_p (V_u + V) \frac{V_u - V}{2}$$

$$(1) \frac{V_u + V}{2.151 A_p} = V_u$$

Let  $D_u$  = induced drag of airplane in pounds  
(4) may be written, for conceptual

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AVIATION  
August 4, 1935

$$H P_{max} = \frac{W^3}{35^3 V} + \frac{K V^3}{375} + \frac{C W}{33000}$$

Solving for C

$$C = \frac{W^3}{35^3 V} - \frac{K V^3}{375} \div \frac{33000}{W}$$

For average airplane the term  $\frac{W^3}{35^3 V}$  is

$$\frac{W^3}{35^3 V} = 3.815^3 V$$

If cruising performance is desired the power required at a given speed is divided by H to obtain the actual power to be delivered by the propeller.

## The New "Corsair"

(Continued from page 404)

surface is hinged to the bottom of the fuselage and when closed provides a direct propeller. The seat in the rear cockpit is an armchair, affording a maximum of comfort on long coast country flights. Dual master pedals, a detachable stick and a throttle control make it possible to fly the plane from the rear cockpit. The master pedals are directly under the dual and the throttle control is on the left side of the cockpit. An altimeter is mounted on a small panel at the left of the fuselage and an air speed indicator is similarly mounted at the right. Fuel gauges and other small controls may be viewed in compartments at the side of the cockpit and four windows may be viewed in a large landscape compartment in the fuselage behind the cockpit. A large sliding windfield when closed covers the entire cockpit making it windproof.

Austrian Secretary Warner has already put his plane into use by flying to Montreal, Can., to attend the Summer session of the Society of Automotive Engineers. On its initial trip the plane was flown to Ottawa, Canada and to Detroit, where Assistant Secretary Warner viewed the start of the Gordon Bennett Balloon Race and of the National Air Tour.

In design the plane is identical to the standard two place Navy observation fighter type and is capable of a high speed of over 100 m.p.h. and a cruising speed of 140 m.p.h. It is a single bay type with N struts and a split tail landing gear. The plane has been shown to possess remarkable flying characteristics. The first Corsair to cross the projection line was delivered to the Naval Air Station at Rockaway, N. Y., late in 1932 and easily surpassed all of the requirements of the Navy test. The stock models have on several occasions shown superior performance to the early experimental planes. The four world records established by a Corsair were formerly held by France and Italy. These countries and specially prepared planes to establish the records.

The Varga Corporation is one of the oldest and largest manufacturers of aircraft in the country. The first Varga product, the V-7 training plane, produced in 1918, had such remarkable construction characteristics that many of them are still in service.

## Modern Management and the Industry

(Continued from page 402)

numerous and varied, but they fall naturally into three groups representing the three main divisions of the business, namely: The productive operations, the marketing

AVIATION  
August 4, 1935

## PlaneTalk

### Travel Air Again Wins Portland's (Oregon) Second Air Carnival

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Story of Travel Air campaign

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## SIDE SLIPS

By ROBERT R. OSBORN

We must be careful not to be accused of the bad taste of finding anything humorous in the conditions arising from the disaster which overtook the recent Aeroflot dirigible flight, but some of the discrepancies and news concerning the flight and some attempts have had funny starts and breaks in them. R. H. of Cuba, Ill., for instance, writes: "It is curious that he thinks the rescue work is not being taken seriously, enclosing a clipping which states that 'The powerful Aeroflot air liner, Krasnodar, which arrived seven of the narrowest crew of the Italia last week, was facing its way toward Adversity Bay today.' Another item we found a while ago, which might explain the accident to one of the motor airplanes which was damaged while attempting to land, stated that the pilot 'bounced down to the ice' from a low altitude. Also, as a possible lead for placing the blame for the whole affair, there was an item in a New York paper a long while ago bearing the heading 'Strong Southeast Wind Delays North's Return Trip From Pole,' which was printed alongside of a picture of Senator Hiram, which had the entire 'Tale For Six Hours'."

In a recent accident, an airplane became unavailable and crashed through the roof of a barn. Mr. G. A. P. wants to know if this doesn't prove that the ship is "loose."

Mr. J. M. B. of San Francisco, Calif. encloses a lengthy clipping from a serial story running in a big local paper, with the suggestion that we add an "Authors' section" to the Society for the Aeronautical Education of Adults and Students. Correspondent: The following short quotation from the story shows that his suggestion might well be taken: "The engine was turning over, spluttering a little. The spark plugs must be dirty. Then, one hand on the stick, she gripped the wheel and let the motor go. The plane swept down the beach."

Reading a little further along in the story we find that the ship fell in the water, so we assume the lady forgot to release the emergency brake.

We should like to call the attention of the universities giving courses in aeronautical engineering to the advisability of including instruction in jig designing. A jig, we might explain, is a crude framework used to hold some particular piece of airplane structure, such as a wing backbone gear, or tail surface while subings are loaded on it to simulate the completed air loads and test its strength. It seems that none out of ten of the reports of structural tests we read and with "The tests were conducted at this point because of the failure of the jig" or "The deflection could not be carried further as the jig shattered." We witnessed one test of an elevator recently, in which everything seemed to collapse suddenly and all at the loadings fell on the floor. The experimenters, apparently concerned on the way to see what had failed, but after the load was removed nothing could be found as much as help. The second loading collapsed the same way, and without a clue to the failure of the airplane. The third loading was half completed when a workman moved a strut in the air which folded up nearly under load and then snapped back in place when the subings were removed. The particular company making the tests is noted for the safety of its structures, but we'd hate to fight out any of its jigs.



The National Guard hangar in Cleveland, recently completed by Austin

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